

Product information

Polyurethanes

PU 8404

FEATURES

- Expanded by water
- Slow reaction
- FRD 35g/l

COMPOSITION

- Part A: Polyol PU8404 A
- part B: Isocyanate PU8404 B



Rigid, low reactivity and low density polyurethane two-components system, expanding by water.

APPLICATIONS

- General purpose low density foam, where slow reactivity is required.

TYPICAL PROPERTIES

This data does not constitute the Product Sales Specifications. The values indicated refer to typical properties and are not to be understood as extreme minimum or maximum values. They do not constitute a guarantee of product conformity and do not relieve the buyer from the need to test the suitability of the products before use or placing them in his production cycle. Please contact your local sales representative to obtain the product specifications.

| Property | Unit | Value |
|-------------------------------------|-------------------|----------------|
| Color (Part A/Part B) | Visual | Yellow / Brown |
| Density at 23°C (Part A/Part B) | g/cm ³ | 1.064 / 1.230 |
| Viscosity at 23°C (Parte A/Parte B) | mPa.s | 450 / 210 |
| Mix ratio A : B | pbv | 100 : 100 |
| Mix ratio A : B | pbw | 100 : 115 |
| Cream time | secs | 30 |
| String time | secs | 190 |
| End of rise | secs | 240 |
| Tack free time | secs | 450 |
| Free rise density | kg/m ³ | 35 |
| Compressive strength at 10% | kPa | 241 |

SETTING

Mechanically mix Part A (Polyol) at low speed before each withdrawal from the container. The two components must be processed at a temperature between +20°C and +30°C. High temperatures increase the reaction rate, reducing the workability time.

USE

A high pressure machine is preferred to mix the chemicals. Chemical's temperature should be adjusted to 20°C - 25°C in order to obtain suitable viscosity. The reactivity and free rise density will vary upon the polyol and isocyanate ratio and the exact temperature of the chemicals.

HANDLING PRECAUTIONS

The information for a correct and safe handling of the products is contained in the safety data sheet. Consult the safety

data sheets before use for complete information on the risks to health and the environment and for the suitable protective devices to be adopted. Share the safety data sheets with all staff involved in the use of the products.

USABLE LIFE - STORAGE

The polyol is hygroscopic and must be protected from moisture by keeping the containers sealed when not in use at temperatures between +15°C and +35°C. The isocyanate reacts with atmospheric humidity. Store in well sealed original containers, under inerting nitrogen, at temperatures between +15°C and +35°C. At low temperatures the isocyanate can crystallize. Do not expose to temperatures exceeding +50°C to avoid the formation of insoluble solids and increase in viscosity. The reaction of isocyanates with water leads to the formation of insoluble ureas and carbon

dioxide, with an increase in pressure in closed containers. Components must be stored indoors to protect the material from water ingress, frost and direct sun heat. In temperate conditions and in properly sealed containers, the shelf life of the isocyanate is 12 months, that of the polyol 6 months.

PACKAGING

The components are supplied in 200 liters drums or 1000 liters tanks. For other packaging please contact our sales department.

LIMITATIONS

This product is neither tested nor represented as suitable for food contact, skin contact or medical uses.

LIMITED WARRANTY

The information contained in this document is offered in good faith based on Chemix research and is believed to be accurate. However, as the conditions and methods of use of our products are beyond our control, this information should not be used as a

substitute for the tests that customers must first perform to ensure that Chemix products are fully satisfactory for their specific applications. The warranty is only applicable to the values indicated in the Product Sales Specifications. The sole and exclusive compensation for products with values that are out of specification is limited to the replacement of the product or the refund of the purchase price.

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